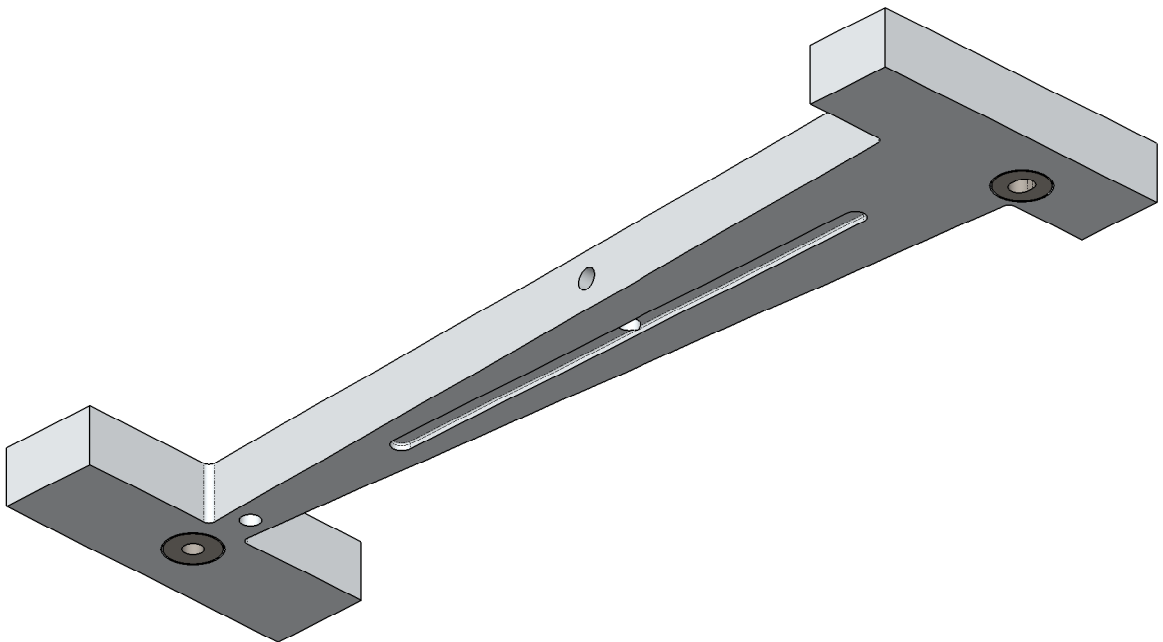
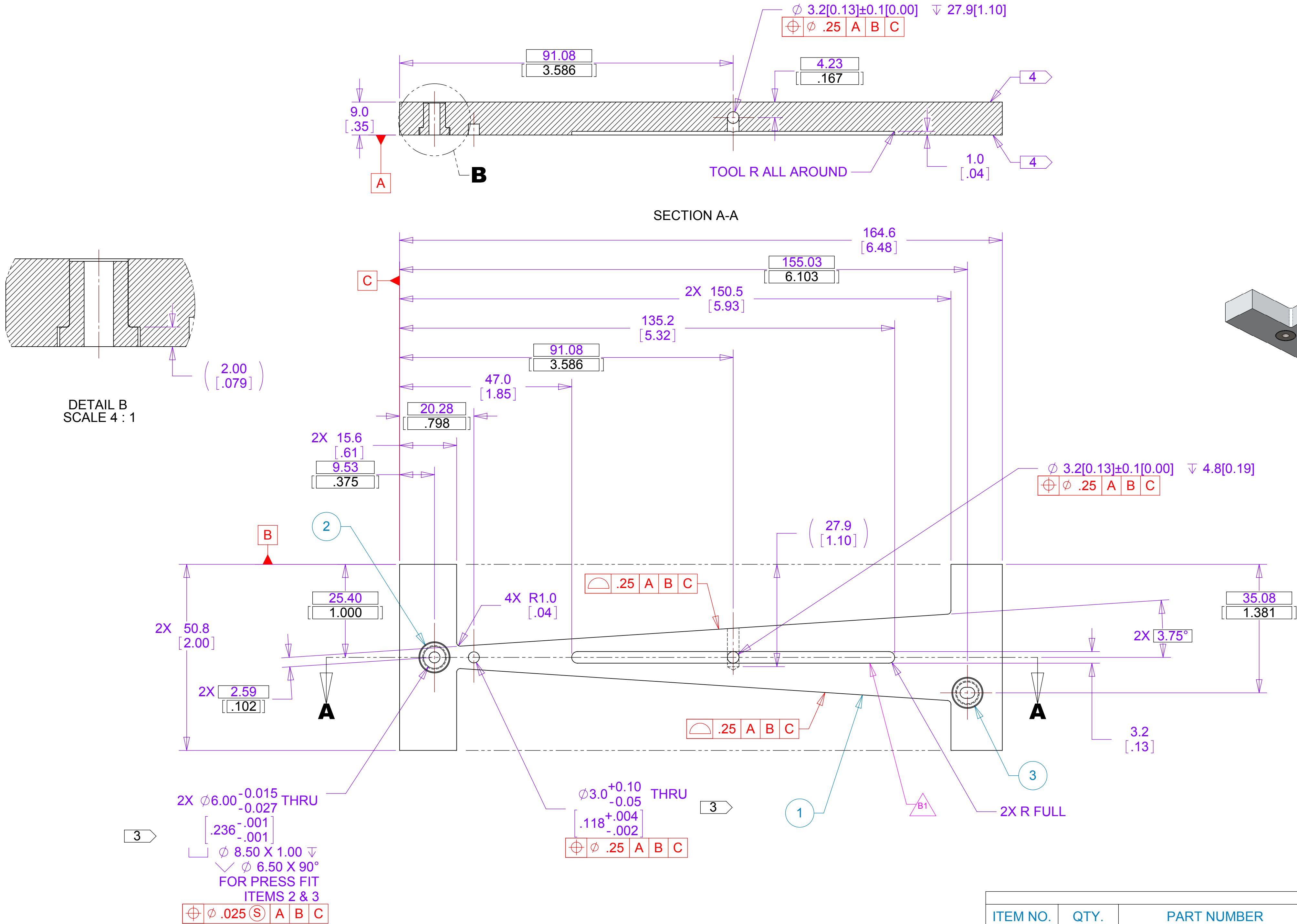


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A1	Added 2X 3.6	10/16/09	RJ Ponchione
A2	3X R 1.6 was 2X R FULL		
B1	Changed vacuum recess from wedge shape to slot	02/24/10	R. Smith



PARTS LIST				
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Material
1	1	-	Carbon Backplane Transfer Jig Plate	6061-T6 Aluminum
2	1	111-PHX-02-5206-1	Locating Pin Hole Bushing	Brass
3	1	111-PHX-02-5206-3	Locating Pin Slotted Bushing	Brass

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	<i>HYTEC, INC</i>			
			TITLE			
			PHENIX CENTRAL UPGRADE FVTX DETECTOR A SSEMBLY JIG BACKPLANE TRANSFER PLA TE A SSEMBLY			
			DWG. NO. SIZE SHEET NO.			
DECIMALS X = +/- .5 = +/- .1 XX = +/- .01 XXX = +/- .001		ANGULAR X = +/- .30" XX = +/- .15"				
FINISH						
PART NO. 111-PHX-01-5209-1			SIGNATURE	DATE		
		Designer	Roger L Smith	1/15/2009		
		Drawn	Roger L Smith	1/15/2009		
		Checked	RJ Ponchione	1/15/2009		
		Engineer	RJ Ponchione	1/15/2009		
		Approved	RJ Ponchione	1/15/2009		
		SCALE 3:2		REVISION B		

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN MILLIMETERS [DUAL DIMENSIONS IN INCHES]
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994

3 INSPECT AND RECORD LOCATION.

4 SURFACE TO REMAIN CLEAR. DO NOT MACHINE OR OTHERWISE MAR.

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